

**Garant**
**"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 10mm**


## Order data

Order number	268468 10
GTIN	4045197470218
Item class	21K

## Description

### Version:

With internal cooling.

Plain shank **with collar**.

### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

## Technical description

Shank Ø D <sub>s</sub>	12 mm
Pack of insert screws	269028 31
Indexable insert No. 268472 – 268496	WCHX 05T1..
Bore Ø tolerance D	0/+0.22 mm
Nominal Ø D	10 mm
Shank length L <sub>s</sub>	42 mm
Reach L <sub>1</sub>	22.5 mm
Ø d <sub>2</sub>	16 mm

Overhang L <sub>A</sub>	28 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Set of insert screws Type 31	269028 31
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8